

QUICKFILL MAGAZINES

22-152-xxxx

Features and Advantages:

- Strong injection moulded construction with metal reinforcement
- Meet standard dimensions most frequently used on automated lines
- Very good price/quality ratio
- Not subject to accidental change in width. No wear of moving parts.
- Partition is made of assembled plastic parts
- This system provides a better dimensional stability when strong temperature variations
- All models are supplied with top and bottom metal boards. Economical models with plastic boards on request
- Meant for 50 PCB's
- Surface Resistance: 10e4-10e6
- Side panel material: PPE, PS, DMC, Aluminum

Product specification for PPE magazines:

- Material:

PPE for side panel

ABS/POM/Conductive nylon for plastic parts

Galvanized iron for top and bottom boards

Aluminium for metal parts

- Usage temperature:

80 or 120°C (*NOTE: only Screw system is for oven use*)



Ref.	Dimension DxW*xH (mm)	Min/Max PCB Size* (mm)	Slot pitch (mm)	Slot Depth (mm)	Slot Width (mm)	Adjustment system	Top & bottom frame	Maximal temperature
22-152-3060	460x400x563	50 / 330	10	3.5	5	Screws	Metal	80°C
22-152-4060	355x320x563	50 / 250	10	3.5	5	Gear Track	Metal	80°C
22-152-6060	460x400x563	50 / 330	10	3.5	5	Gear Track	Metal	80°C
22-152-7060	535x460x570	50 / 390	10	3.5	5	Gear Track	Metal	80°C
22-152-8060	535x530x570	50 / 460	10	3.5	5	Gear Track	Metal	80°C
22-152-8060A	535x530x570	50 / 460	10	3.5	5	Gear Track	Metal	120°C
22-152-9060	400x320x563	50 / 250	10	3.5	5	Gear Track	Metal	120°C
22-152-2122	355x320x563	50 / 250	10	3.5	5	Gear Track	Metal	120°C

Product specification for DMC magazines:

- Material:

DMC for side panel
ABS/POM/Conductive nylon for plastic parts
Galvanized iron for top and bottom boards
Aluminium for metal parts

- Usage temperature:

Up to 200°C (*NOTE: only Screws system is for oven use*)



Ref.	Dimension DxW*xH (mm)	Min/Max PCB size* (mm)	Slot pitch (mm)	Slot depth (mm)	Slot width (mm)	Adjustment system	Top & bottom frame	Maximal temperature
22-152-1120	460x400x563	50 / 300	10	3.5	5	Screws	Metal	200°C
22-152-2120	355x320x563	50 / 250	10	3.5	5	Gear Track	Metal	200°C
22-152-2120S	355X320X563	51 / 250	10	3.5	5	Screws	Metal	200°C
22-152-3020	535x460x570	50 / 390	10	3.5	5	Gear Track	Metal	200°C
22-152-3020S	535X460X570	50 / 390	10	3.5	5	Screws	Metal	200°C

Product specification for PS magazines:

- Material:

PS for side panel, galvanized iron for top and bottom boards
Aluminium/Stainless steel/Coper for metal parts
Rubber for belt.

- Usage temperature:

80°C



Ref.	Dimension DxW*xH (mm)	Min/Max PCB size* (mm)	Slot pitch (mm)	Slot depth (mm)	Slot width (mm)	Adjustment system	Top & bottom frame	Maximal temperature
22-152-0803	355x320x563	10 / 250	10	4	5	Belt adj.	Metal	80 °C
22-152-0806C	460x400x563	10 / 330	10	4	5	Belt adj.	Metal	80 °C
22-152-0808	535x460x563	10 / 390	10	3	5	Belt adj.	Metal	80 °C
22-152-0809	535x530x563	10 / 460	10	3	5	Belt adj.	Metal	80 °C
22-152-0810	630x530x563	10 / 460	10	4	5	Belt adj.	Metal	80 °C
22-152-5380	535x380x563	10 / 310	10	4	5	Belt adj.	Metal	80 °C

Product specification for aluminum magazines

- Material:

Aluminum side panel, aluminum pillar, zincification steel base.

- Usage temperature:

200-300°



Ref.	Dimension DxW*xH (mm)	Min/Max PCB size* (mm)	Slot pitch (mm)	Slot depth (mm)	Slot width (mm)	Adjustment system	Top & bottom frame	Maximal temperature
22-152-7070	355x320x563	50 / 250	10	3.5	7.5	Gear Track	Metal	300 °C

**The Width is the reference for the PCB size.*