where ideas become technology





Laser Marking GREEN, YAG & Co,

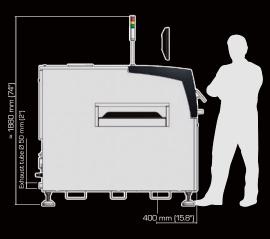
Main characteristics:

- Fiducial check for accurate marking position
- 100% data and quality level check on 2D code
- Bad mark recognition
- PCB supplier logo recognition for on-fly optimal parameter set-up
- OCR for PCB version recognition
- Optical check for component presence/absence
- PCB polarization check
- Automatic parameter adjustment in production
- Automatic width adjustment
- Full library (2D code, Bar code, QR code and others)
- Tailored DB communication for traceability
- Remote control
- Datalog available for fast diagnostic



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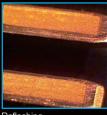


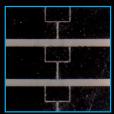


MACHINE CONFIGURATION		
Transport (Height)	SMEMA compliant	
Max. transport (Width)	480 mm (19") with automatic width adjustment	
Interface	SMEMA	
Transfer direction	From left to right (optional from right to left or pass-back)	
Operating side – Fixed rail	Front of the machine	
PANEL DIMENSIONS		
Panel (Length)	70 mm to 480 mm (2.8" to 19")	
Panel (Width)	50 mm to 480 mm (2" to 19")	
Panel (Weight)	Up to 3 kg (6,6 lbs)	
Transport PCB	3 mm carrying edge flat belt	
Panel thickness	0.5 mm to 3.5 mm (19,7 mils to 138 mils)	
Panel clearance	Up 66 mm – Down 40 mm	
Marking area (Length - Width)	Up to 480 mm (Up to 19")	
INSTALLATION REQUIREMENTS		
Power supply	(€ 230V	(n) 208/240/277/440/480/575V
Power supply system	(€ 1P+N+PE - 50/60 Hz, +/-10%	② 2Ph+GND 3 Wire - 50/60 Hz, +/-10%
Power consumption	Typical 1 kW (+ 0,2 up to 0,8 kW depending on Laser)	
Air pressure	6 bar (87 p.s.i.)	
Average consumption	<10 NI/min (2,64 gpm)	
MACHINE DESCRIPTION		
Length x Width x Height	1000 mm x 1660 mm x 1880 mm (39.5" x 65.4" x 74")	
Codes	Data Matrix ECC200, Code 39, Code 128, 2/5 Interleaved, QR code	
Repeatability	+/- 50 μm (1,96 mils)	
Accuracy	+/- 100 μm (3,93 mils)	
Track speed	24 m/min	
Axis speed (X - Y)	48 m/min	
Weight	Approx. 800 kg (1763 lbs)	
Color	RAL 9018, RAL 7016	
Noise level	< 70 dB	
LASER DESCRIPTION		
Laser power (GREEN)	10 W (air cooled)	
Spot Laser (GREEN)	50 μm (1,96 mils)	



Trimming









YAG on copper



 ${\rm CO_2}$ color change on solder resist





Bottom side reader

UPGRADES AND OPTIONS

• 2D code and fiducial recognition

Laser power (YAG)

Spot Laser (YAG)

Laser power (CO₂) Spot Laser (CO₂)

UPGRADES AND OPTIONS

• Flip unit

• Exhauster

DB connection

20 W (air cooled)

70 µm (2,76 mils) 10W - 30 W (air cooled)

100 µm (3,9 mils)