

Electronic component preforming equipment









TOP ITALIAN MACHINE MANUFACTURER
FOR ELECTRONIC INDUSTRY



TP6/PR-F/1 CUTTING BENDING FORMING MACHINE FOR AXIAL COMPONENTS

EXAMPLES OF FORM



43.0L01 STANDARD







The model TP6/PR-F is designed for cutting and forming axial taped components. Version 43.0L01 is suitable for lead \emptyset 0,5 to 0,9 mm (.19 to .035"). Die assemblies designed for each one of the version, need to be ordered separately depending on the form required. It is possible to order special forms, supplying Olamef with drawings and specifications. This high quality machine is designed and manufactured to last long time. Preforming operations are realized in order not to mark, scratch or deform leads. Machine's adjustment takes advantage of '97 system. It can be motorised. Waste tape ejector TNS is always already included with the machine's price.

PRODUCTION/HOUR

TAPED: 7000 LOOSE: 5000

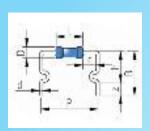


TNS - 21.0013 WASTE TAPE EJECTOR IS ALWAYS ALREADY INCLUDED WITH THE MACHINE

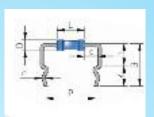
TP6/PR-F/1 STANDARD DIE ASSEMBLIES

420800 - STAND OFF 2,5MM

420850 - LOCK IN



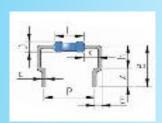
	MM		IN	
	min	max	min	max
P	10.16	60.96	.4	2.4
L		50		1.968
c	1,2		.047	
h	6	9	.236	.354
В	8	11	.314	.433
d	0,5	0.9	.019	.035
D	0,5	8	.019	.314
z	2	4	.078	.157



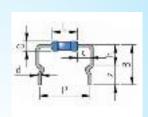
		VIIVI		11.4
	min	max	min	max
P	10.16	60.96	.4	2.4
L		50		1.023
c	1,2		.047	
h	4,5	8	.177	.314
В	7,5	11	295	.433
d	0,5	0,8	.019	,031
D	0,5	8	.019	.314
z	3	4	.118	.157

420900 - REDUCED PITCH

420950 - LOCK IN



	MM		11	N
	min	max	min	max
Р	7,62	58,42	.3	2.3
L	1000000	50		1.968
C	1,2		.047	
h	5	9	.196	.354
В	7	11	.275	.433
d	0,5	0,9	.019	.035
D	0,5	8	.019	.314
z	2	4	.078	.157
E	1,27		.05	



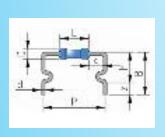
	min	max	min	max
P	10.16	60.96	.4	2.4
L		50		1.968
c	1,2		.047	
h	4,5	8	.177	.314
в	7,5	11	.295	.433
d	0,6	0,9	.023	.035
D	0,6	8	.023	.314
z	3	4,5	.118	.177

IN

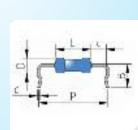
MM

420750 - STAND OFF 3MM

421000 - BODY LOCKED



	MM			IN	
	min	max	min	max	
P	10.16	60.96	.4	2.4	
L		50	0.000	1.968	
C	1,2		047		
h	6,5	9,5	255	.374	
В	8,5	11,5	334	.452	
d	0,5	0.9	.019	.035	
D	0,5	8	.019	.314	
z	2	4	078	.157	



	191191		1000	
	min	max	min	max
P	10,16	60,96	.4	2.4
L		50		1.968
c	1,2		.047	
В	5	8	.196	.314
d	0,5	8,0	.019	.031
D	2	8	.078	.314

420650 - "U" BEND

42100004 · LOW BODY LOCKED



	MM			
	min	max	min	max
P	10.16	60.96	.4	1.2
L		50		1.968
C	1,2		.047	
В	6	12	.236	.472
d	0,5	0,9	.019	.035
D	0,5	8	.019	.314

	1150	1000		
1				
		FIG	- 1	æ
11	4-	- 5	- 9	

		MM	IN	
	min	max	min	max
P	10.16	60.96	.4	2.4
L		50		1.023
C	1,2		.047	
h	3	8	.118	.314
В	6	11	.236	.433
d	0,5	0,8	.019	.031
D	0,5	8	.019	.314
z	3	4	.118	.157