

OLAMEF

Electronic
component preforming
equipment



TOP ITALIAN MACHINE MANUFACTURER
FOR ELECTRONIC INDUSTRY



TP6/V-PR/1

CUTTING BENDING FORMING MACHINE FOR AXIAL COMPONENTS VERTICAL MOUNTING

EXAMPLES OF FORM



86.0L01

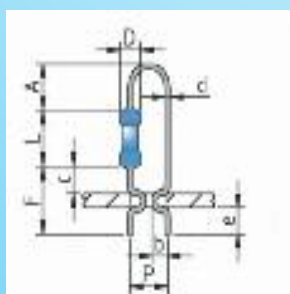
Machine model TP6/V-PR is designed for cutting, bending and forming taped axial components for vertical mounting. The standard form locks the components into the P.C.Board. All dimensions are adjustable. This model handles components with lead diameters from 0,5 to 0,8mm (.019 to .031"). Special versions can be manufactured to form leads having different dimensions. It is possible to suppress the form and only operate the "V" bend of components.

WARNING: THE MINIMUM LENGTH OF THE LEAD BETWEEN THE BODY AND THE TAPE SHALL BE EQUAL TO THE LENGTH OF THE BODY PLUS 15 MM



PRODUCTION HOUR:
TAPED: 7000
LOOSE: 5000

850750 - DIE ASSEMBLY FOR PITCH 2,54 MM



	MM		IN	
	min	max	min	max
A	2,8	5	.110	.196
L	3	15	.118	.590
F	4,3	10	.169	.393
C	1,5	5	.059	.196
e	1,2	4	.047	.157
b	1	1	.039	.039
d	0,5	0,8	.019	.031
D	0,5	4	.019	.157
P	2,54 fix		.1 fix	